

LISTING OF THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Currently Amended) A tool for metal-cutting machining of a bore surface, the tool comprising:

the tool having a rotation axis, a front face leading the tool and a circumferential face at and around the front face; surfaces with

at least one first one cutter insert (1s, 1's; 1u, 1'u, 1"u) which is let into at the end face (41) of the tool (10) and at least one second one cutter insert at (1s, 1's; 1u, 1'u, 1"u) which is let into the circumferential face (43) of the tool (10), said each of the cutter inserts (1s, 1's; 1u, 1'u, 1"u) having has a side edge which extends between first and second ends of the side edge,

each of the cutter inserts has at least first and second two geometrically defined cutting edges, one of the first cutting edges edge of the cutter insert comprising inserts being embodied as a roughing cutting edge (17, 17') and the other second cutting edge of the cutter inserts being embodied as insert comprising a finishing cutting edge, (19, 19'), and the first and the second cutting edges being arranged respectively at the first and second two ends of [[a]] the side edge (15, 15') of the respective cutter inserts, characterized in that insert;

the at least one cutter insert which is let into at the end face side (41) of the tool (10) and is oriented essentially tangential tangentially to the end face and is of a type to either serve thereto serves for finish machining or roughing machining, and the at least one cutter insert which is let into at the circumferential face (43) of the tool (10) is oriented essentially tangentially thereto serves for to the circumferential face and is of a type to serve for the other of roughing machining or finish machining.

2. (Currently Amended) The tool as claimed in claim 1, wherein characterized in that the at least a first one cutter insert has a front side (3) which and in the mounted state of the first cutter insert on a body of the tool and during the metal-cutting machining of a workpiece, the first side of the first cutter insert is oriented to point points in the a direction of rotation of the

tool around the rotation axis, and the first cutter insert has an upper side (5) which in the mounted state of the first cutter insert on a body of the tool faces away from the base body of the tool (10), in that the respective first and second cutting edges which are active in the mounted state of the first cutter insert are arranged on the respective side edge (15, 15') of the first cutter insert which forms the form an intersection line of the front side (3) and of the upper side of the first cutter insert(5).

3. (Currently Amended) The tool as claimed in claim 1 or 2, ~~characterized in that 2,~~ wherein the at least one the first cutter insert comprises a plurality of the side edges thereof; is embodied as a disposable cutting tool tip[[,]] having and in that every two cutting edges which lie diagonally opposite one another on the front side (3) are being the same, and in that the respective first and second cutting edges alternate along a sequence of adjacent ones of the side edges.

4. (Currently Amended) The tool as claimed in one of the preceding claims, characterized in that the claim 2, wherein at least one the first cutter insert has a rear side (9) which lies opposite the front side of the first cutter (3), extends parallel thereto to the front side of the first cutter and is embodied in an identical way to the front side of the first cutter (3).

5. (Currently Amended) The tool as claimed in one of the preceding claims, characterized in that claim 2, wherein the cutter inserts ~~of a tool~~ (10) are identical.

6. (Currently Amended) The tool as claimed in one of the preceding claims, characterized in that claim 1, further comprising a setting device is provided which interacts with the at least one of the cutting edges edge in the end side (41) face of the tool (10).

7. (Currently Amended) The tool as claimed in claim 1, wherein a first of one of the preceding claims, characterized in that the cutter insert inserts which is operable serves for

roughing machining moves in advance of a second of the cutter insert inserts which serves is operable for finish machining, as ~~[[-]]~~ viewed in the an axial direction and in the an advancing direction of the tool.

8. (Currently Amended) The tool as claimed in one of the preceding claims, characterized in that claim 2, wherein the cutter inserts which are let into at the circumferential face (43) of the tool (10) are inclined as ~~[[-]]~~ viewed in an axial ~~the longitudinal~~ direction of the tool (10) ~~=~~ with the first cutting edge, which is a roughing cutting edge, operable (17) which serves for roughing machining and projecting beyond the circumferential face (43) of the tool (10), and with the respective second cutting edge, which is a finishing cutting edge, being (19) which is provided on the same side edge of the cutter insert (15) and being operable serves for finish machining and being set back with respect to the circumferential face of the tool (43).

9. (Currently Amended) The tool as claimed in claim 2, wherein one of the preceding claims, characterized in that the cutter inserts which are let into at the circumferential face (43) of the tool (10) are inclined as ~~[[-]]~~ viewed transversely with respect to an axial ~~the longitudinal~~ direction of the tool (10) ~~=~~ with the first cutting edge, which is a roughing cutting edge (17), operable which serves for roughing machining, of the front side (3) of the cutter insert and projecting further beyond the circumferential face of the tool (43) than the respective second cutting edge of the rear side of the cutter insert, which is a finishing cutting edge and (19), which lags behind the roughing cutting edge (17) and serves for finish machining, of the rear side (9); said the finishing cutting edge (19) being arranged, like the roughing cutting edge (17), in the region of the a side face (13) of the cutter insert (1).

10. (Currently Amended) The tool as claimed in claim 1, wherein the first and second one of the preceding claims, characterized in that two cutter inserts are arranged in pairs, each pair lies circumferentially lie in pairs opposite one another on the tool, and comprising are provided, two of the cutter inserts at in the end face (41) and two of the cutter inserts at in the circumferential face (43).

11. (Currently Amended) The tool as claimed in claim 1, comprising one of the preceding claims, characterized in that three of the cutter inserts, preferably arranged at equal distances from one another are provided in around the circumferential face of the tool (43), and centrally in that between every two of said the cutter inserts around the circumferential face, [-] preferably centrally [-] another of the [[a]] cutter inserts insert is at provided in the end face (41).

12. (Currently Amended) The tool as claimed in claim 1, further comprising one of the preceding claims, characterized in that three of the cutter inserts at are provided in the end face of the tool (41) and two of the cutter inserts are provided in at the circumferential face of the tool (43).

13. (Currently Amended) The tool as claimed in claim 1, further comprising one of the preceding claims, characterized in that one of the cutter inserts at insert is provided in the end face of the tool (41) and four of the cutter inserts at are provided in the circumferential face (43) of the tool.

14. (Currently Amended) The tool as claimed in claim 2, wherein one of the preceding claims, characterized in that the at least one cutter insert ts which is inserted into the at end face of the tool (41) is tilted about a respective an axis which is on the center point of the side faces of the at least one cutter insert or (11, 13) and/or is tilted about an axis which is perpendicular perpendicularly from the center point of the front side (3) and the rear side of the cutter insert (9).

15. (Currently Amended) The tool as claimed in claim 2, further comprising one of the preceding claims, characterized by at least one tool rotation guide bar at which is inserted into the circumferential face of the tool (43).

16. (Currently Amended) The tool as claimed in ~~one of the preceding claims;~~
~~characterized in that in each case a~~ claim 15, wherein one of the guide bar ~~bars~~ is provided
between two of the cutter inserts at either ~~which are inserted into~~ the end face or the
circumferential face of the tool.